



GUIDELINES FOR PRODUCT SELECTION AND ORDERING

IMPORTANT NOTE

This document has precedence over information published in other Walker print or digital material

Walker Glass Company Ltd.

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WALKER



WALKER TEXTURES® ACID-ETCHED GLASS & MIRROR

GUIDELINES FOR PRODUCT SELECTION AND ORDERING

PRODUCT SELECTION CRITERIA

FULL SURFACE ETCHED GLASS AND MIRROR

Walker Textures® full surface etched glass is available in four distinct finishes. As the roughness of the surface slightly increases, the level of light diffusion and opacity increases as well. Select the appropriate finish for each application based on the criteria below.

FINISH	OPACITY	SURFACE	CLEANABILITY
Walker Textures® Satinlite	Least opaque ↓ ↓ ↓ Most opaque	Smoothest ↓ ↓ ↓ Slightly rougher	Most contaminants are easily removed ↓ ↓ ↓ Certain contaminants may be more difficult to remove
Walker Textures® Satin			
Walker Textures® Velour			
Walker Textures® Opaque			

DECORATIVE PATTERNS – WALKER TEXTURES® NUANCE

Walker Textures® Nuance uses a flexible fabrication technique that enables customers to obtain, subject to certain limitations, an almost endless combinations of linear stripes as well as precision designed mosaics and patterns and all in a distinctive “two-tone” or “one-tone” acid-etched finish.

Patterns and finishes are available in the following combinations:

- Series 100 – Velour finish on Satin finish
- Series 200 – Velour finish on clear glass
- Series 300 – Satin finish on clear glass
- Series 500 – Velour finish on clear glass, on both sides
- Series 600 – Satin finish on clear glass, on both sides

Continues...

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PRODUCT SELECTION CRITERIA (Cont.)

SLIP RESISTANT SURFACE – WALKER TEXTURES® TRACTION

Walker Textures® Traction is a line of anti-slip acid-etched glass. It consists of two well known patterns 406 and 407, as well as Force a full surface etch without any pattern at all. These finishes are available on one side only.

The **Walker Textures® Traction** anti-slip acid-etched glass products combine discretion, light transmittance, durability, safety and add an undeniable sophisticated touch of design. The coefficient of friction for the three Traction options has been calculated based on ANSI A137.1:2012 Section 9.6 - Procedure for Dynamic Coefficient of Friction (DCOF).

Traction glass is typically used as part of a multi-layer glass assembly requiring appropriate engineering. Please consult a structural engineer before designing a glass stair tread or floor.

WALKER TEXTURES® TRANSITION – TRUE FADE OR GRADIENT

TRUE FADE

The **Walker Textures® Transition True Fade** process provides an etched finish that subtly fades into a clear, fully transparent area. The smoothness and level of translucency of the most opaque area falls in between our Satin and Velour finishes.

The **True Fade** effect is a custom option based on the following specifications:

Glass Substrates: Clear or Low Iron, other substrates available on demand

Thicknesses: 3mm to 19mm, subject to availability

Sizes: Min 60"x130"; Max 96"x144"

Visible span of the fading effect: Over 4"

Direction of the fading: Vertical or Horizontal but not both

Maximum number of transitions on stock sheet: 2 (Opaque to Clear to Opaque OR Clear to Opaque to Clear)

Available on atmosphere side of the glass only

Minimum quantity: One half of 4000lbs block, if balance is taken as raw glass

Packaging: Stoce or case with interleaving paper

Continues...

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PRODUCT SELECTION CRITERIA (Cont.)

WALKER TEXTURES® TRANSITION – TRUE FADE OR GRADIENT (Cont.)

TRUE FADE

APPROVAL BEFORE PRODUCTION

Walker Textures® Transition requires that a full size rendering of the True Fade specifications be etched on a stock sheet of the required glass substrate and be approved by the customer before making the production order.

GRADIENT

The **Gradient** effect is achieved with a pixelated dot pattern. The process and specifications are similar to *Walker Textures® Nuance*, except for the following:

Dot size: 1/8"

Density range: No minimum or maximum

Span range: No minimum or maximum

Finish of the etched dot: Velour

The customer must supply a drawing and details covering the above specifications.

BIRD FRIENDLY GLASS – WALKER TEXTURES® AVIPROTEK®

Walker Textures® full surface and *AviProtek®* patterned acid-etched glass products provide bird collision deterrence properties in exterior glazing applications. Product selection is based on design intent and type of application in conjunction with government regulations as applicable.

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PRODUCT SELECTION CRITERIA (Cont.)

LOW-E COATED ACID-ETCHED GLASS

Full surface or patterned acid-etched finishes from **Walker Textures®** are available on surface 1 with Solarban® high performance coatings from Vitro Glass on surface 2.

The combination of **Walker Textures®** finishes and Solarban® high performance coatings from Vitro Glass offers the architectural community an opportunity to optimize design and solar performance objectives to achieve a truly unique glazing system.

The **Walker Textures®** acid-etched finishes do not have any significant impact on solar performance values. Therefore, values will be similar to glass without acid-etched glass.

Patterns and finishes are available in the following combinations:

Position 1 – **Walker Textures®**

- Full surface acid-etched glass finishes: Opaque or Satin
- Patterned acid-etched glass: all standard or custom Nuance patterns
- Bird-friendly acid-etched glass: all standard or custom **AviProtek®** (except **Aviprotek® T**)

Position 2 - *Solarban® Solar Control Low-E Glass by Vitro Architectural Glass*

- Solarban® 60 VT
- Solarban® 70 VT
- Other Solarban® high performance coatings are available on demand. Please check with Walker Customer Service.

OVERSIZE ACID-ETCHED GLASS

The Velour full surface acid-etched glass finish is available in oversize dimensions.

- Thicknesses: 6 mm, 10 mm and 12 mm
- Dimensions: 100" x 168" or 100" x 204"
- Substrates: Clear and low-iron
- Surface: One side only
- Availability: Minimum quantity: 2 blocks – 8,000 lbs each

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GUIDELINES FOR PRODUCT SELECTION AND ORDERING

PRODUCT AVAILABILITY

Walker stocks a wide selection of standard substrates and finishes across the full range of **Walker Textures®** products and finishes. Non-stock products are also available on demand subject to certain conditions and limitations. For product availability, consult the Product Availability Tables below.

WALKER TEXTURES® PRODUCT AVAILABILITY

Acid-etched Glass (on 1 side)

Opaque	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm	12 mm	15 mm	19 mm
Clear	2	2	2	2	2	2	2	2	2
Bronze	2	3	2	2	3	2	2	N/A	N/A
Grey	2	3	2	2	3	2	2	N/A	N/A
Blue	N/A	N/A	N/A	2	N/A	N/A	N/A	N/A	N/A
Black	3	3	2	2	N/A	N/A	N/A	N/A	N/A
Low-iron/Starphire Ultra-Clear™	2	2	2	2	2	2	2	2	2

Velour **	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm	12 mm	15 mm	19 mm
Clear	2	2	2	4	3	4	4	3	3
Bronze	3	3	3	3	3	3	3	N/A	N/A
Grey	3	3	3	3	3	3	3	N/A	N/A
Blue	N/A	N/A	N/A	3	N/A	N/A	N/A	N/A	N/A
Black	3	3	3	3	N/A	N/A	N/A	N/A	N/A
Low-iron/Starphire Ultra-Clear™	2	2	3	4	3	2	2	3	3

Satin	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm	12 mm	15 mm	19 mm
Clear	2	2	2	2	2	2	2	2	2
Bronze	N/A	3	2	2	3	2	2	N/A	N/A
Grey	N/A	3	2	2	3	2	2	N/A	N/A
Blue	N/A	N/A	N/A	2	N/A	N/A	N/A	N/A	N/A
Black	N/A	3	2	2	N/A	N/A	N/A	N/A	N/A
Low-iron/Starphire Ultra-Clear™	2	2	2	2	2	2	2	2	2

Satinlite	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm	12 mm	15 mm	19 mm
Clear	2	3	2	2	3	2	2	3	3
Low-iron/Starphire Ultra-Clear™	2	2	2	1	3	2	2	3	3

- 1** Available in 4,000 lb quantities or less in standard dimension of 96" x 130"
Minimum quantity equivalent to 20 mm of glass (block) or 50 mm of glass (case)
eg. 4 sheets of 6 mm in a block or 9 sheets of 6 mm in a case

March 2020

- 2** Available in 4,000 lb quantities or more in standard dimension of 96" x 130"

Dimensions are subject to glass availability and process compatibility

- 3** Available on demand. Subject to minimum quantities. Dimensions to be confirmed

Walker Textures® product availability is subject to change without notice

- 4** Available in 4,000 lb quantities in standard dimension of 96" x 130"
Also available in 4,000 lb quantities or more in standard dimension of 100" x 144"

N/A: Product is not available

- **** Velour finish is available in oversized dimensions of 100" x 168" or 100" x 204".
Minimum 2 blocks - 8,000 lbs each. One face only.

Continues...

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PRODUCT AVAILABILITY (Cont.)

WALKER TEXTURES® SIZE AVAILABILITY

Acid-etched Glass

Velour finish	Minimum length
	100"
	Maximum length
	144"
	Widths
	72", 84", 96", 100"
Velour oversize	Size options
	100" x 168" and 100" x 204"
Opaque and Force finishes and 2 face etch	Size options
	96" x 120", 60" x 130", 72" x 130", 78" x 130", 84" x 130", 90" x 130", 96" x 130", 96 x 144
Satin, Satinlite	Size options
	96" x 120", 72" x 130", 84" x 130", 96" x 130", 96 x 144

March 2020

Above is for information purpose and subject to change without notice

Dimensions are subject to glass availability

Subject to minimum quantities.

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PRODUCT AVAILABILITY (Cont.)

WALKER TEXTURES® PRODUCT AVAILABILITY

Acid-etched Glass (2 FACES)

Opaque	6 mm	10 mm	12 mm	15 mm	19 mm
Clear	2	2	2	2	2
Bronze	2	2	2	N/A	N/A
Grey	2	2	2	N/A	N/A
Blue	2	N/A	N/A	N/A	N/A
Black	2	N/A	N/A	N/A	N/A
Low-iron/Starphire Ultra-Clear™	2	2	2	2	2

Velour	6 mm	10 mm	12 mm	15 mm	19 mm
Clear	4	4	4	3	3
Bronze	3	3	3	N/A	N/A
Grey	3	3	3	N/A	N/A
Blue	3	N/A	N/A	N/A	N/A
Black	3	N/A	N/A	N/A	N/A
Low-iron/Starphire Ultra-Clear™	4	2	2	3	3

Satin	6 mm	10 mm	12 mm	15 mm	19 mm
Clear	2	N/A	N/A	N/A	N/A
Bronze	2	N/A	N/A	N/A	N/A
Grey	2	N/A	N/A	N/A	N/A
Blue	2	N/A	N/A	N/A	N/A
Black	2	N/A	N/A	N/A	N/A
Low-iron/Starphire Ultra-Clear™	2	N/A	N/A	N/A	N/A

March 2020

- 2** Available in 4,000 lb quantities or more in standard dimension of 96" x 130"
- 3** Available on demand. Subject to minimum quantities. Dimensions to be confirmed
- 4** Available in 4,000 lb quantities in standard dimension of 96" x 130"
Also available in 4,000 lb quantities or more in standard dimension of 100" x 144"

Dimensions are subject to glass availability and process compatibility

Other dimensions available on demand

N/A: Product is not available

Walker Textures® product availability is subject to change without notice

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PRODUCT AVAILABILITY (Cont.)

WALKER TEXTURES® PRODUCT AVAILABILITY

Acid-etched Mirror

Satin	3 mm	4 mm	5 mm	6 mm
Clear	2	2	2	2
Bronze	N/A	3	2	1
Grey	N/A	3	2	1
Blue	N/A	N/A	N/A	2
Black	N/A	3	2	2
Low-iron	2	2	2	1

Opaque	3 mm	4 mm	5 mm	6 mm
Clear	2	2	2	2
Bronze	2	3	2	2
Grey	2	3	2	2
Blue	N/A	N/A	N/A	2
Black	2	3	2	2
Low-iron	2	2	2	1

March 2020

1 Available in 4,000 lb quantities or less in standard dimension of 96" x 130"
Minimum quantity equivalent to 20 mm of glass (block) or 50 mm of glass (case)
eg. 4 sheets of 6 mm in a block or 9 sheets of 6 mm in a case

2 Available in 4,000 lb quantities or more in standard dimension of 96" x 130"

3 Available on demand. Subject to minimum quantities. Dimensions to be confirmed

N/A: Product is not available

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GUIDELINES FOR PRODUCT SELECTION AND ORDERING

Continues...

PRODUCT AVAILABILITY (Cont.)

WALKER TEXTURES® NUANCE ACID-ETCHED GLASS PRODUCT AVAILABILITY

NUANCE	Glass	3 mm	4 mm	6 mm	8 mm	10 mm	12 mm	19 mm
Decorative Patterns 101, 102, 103, 111, 302, 511, 512	Clear: 101, 111, 512	2	2	1	2	1	2	2
	Clear: 102, 103, 302, 511	2	2	2	2	2	2	2
	Bronze			2				
	Grey			2				
	Blue			2				
	Black			2				
	Starphire Ultra-Clear™ : 111			1		1	2	2
	Starphire Ultra-Clear™ : All other patterns			2		2	2	2

WALKER TEXTURES® TRACTION PRODUCT AVAILABILITY

TRACTION	Glass	3 mm	4 mm	6 mm	8 mm	10 mm	12 mm	19 mm
Anti-slip Surfaces: Force (full surface) & Patterns 406, 407	Clear			2		2	2	
	Starphire Ultra-Clear™			2		1	2	

March 2020

- 1** Product available in 4,000 lb quantities or less in standard dimension of 96" x 130"
Minimum quantity equivalent to 20 mm of glass (block) or 50 mm of glass (case)
 eg. 4 sheets of 6 mm in a block or 9 sheets of 6 mm in a case

- 2** Product available in 4,000 lb quantities in standard dimension of 96" x 130"

Sizes 72" x 130" and 84" x 130" available on demand

Custom and exclusive products

- Custom and/or exclusive patterns are available on demand (except for **Traction**). Please contact customer service for more details.
- Minimum quantity: 4,000 lb (example: 1,000 sq ft of 6mm glass)

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PRODUCT AVAILABILITY (Cont.)

LOW-E COATED ACID-ETCHED GLASS PRODUCT AVAILABILITY

(Pos. 1)	6mm	Solarban® 60 VT (Pos. 2)	Solarban® 70 VT (Pos. 2)
Full surface etched glass (Opaque & Satin) or decorative etched patterns	Clear Glass	X	X
	Starphire Ultra-Clear™ Glass	X	
	Solargray Glass	X	X
	Solarbronze Glass	X	X

March 2020

Solarban® glass products are only available from members of the Vitro Certified™ Network.

Solarban® glass products come with a protective film (TPF) on the coated side

Solarban® z50, 67, 72 and 90 also available on demand

Acuity™ low-iron glass also available on demand

Minimum quantity : 1 pack. Exact quantity available. Standard dimension of 96" x 130"

Other thicknesses and sizes available on demand, subject to minimum quantity

Custom decorative etched patterns are available on demand

For AviProtek® products please refer to the Guidelines For Product Selection And Ordering for bird-friendly glass products

Walker Textures® product availability is subject to change without notice

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GUIDELINES FOR PRODUCT SELECTION AND ORDERING

ORDERING GUIDELINES

All orders should include the following product information:

- **Walker Textures®** finish type or pattern number
- Low-E coating number of Vitro Glass Solarban® glass product, if applicable
- Glass substrate (clear, low-iron* or specific tint)
- Glass thickness
- Stock sheet size

* Tempering of low-iron glass is recommended to correct slight color variances caused by the **Walker Textures® Nuance, Traction** and **AviProtek®** manufacturing processes.

SAMPLES

Samples can be ordered as follows:

- **Walker Textures®** sample kit
- 12" x 12" samples in selected substrates and thicknesses
- Mock-up for qualified projects

AviProtek® E Samples

- **Clear and low-iron glass:** 12" x 12" insulated glass unit samples are available on demand for clear and Starphire Ultra-Clear™ glass.
- **Tinted glass:** Please note for 12" x 12" insulated glass unit samples using Solargray or Solarbronze, they will need to be ordered by specifying the coating and the desired bird friendly pattern. In order to obtain the visual, a Starphire Ultra-Clear™ glass with the AviProtek® pattern will need to be put on top of the tinted glass. Kindly note that there are no exceptions to this principle.

DIRECTIONAL PATTERNS

Certain patterns in the **Walker Textures® Nuance** and **AviProtek®** product lines have a clear directional orientation. When ordering stock sheets or cut sizes, the directional orientation must be designated by listing the length along which the pattern runs as the first dimension and a drawing should be supplied to confirm your requirements.

LINEAR PATTERN TOLERANCES

- Stripe width tolerance: +/- 1/16"
- Squareness tolerance (stripes vs edge of sheet): +/- 1/4"

RULES FOR CUSTOM PATTERNS

- Minimum width of spaces between etched lines: 1/25" (1mm)
- Minimum width of etched lines: 1/25" (1mm)

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ORDERING GUIDELINES (Cont.)

CUSTOM AND EXCLUSIVE PATTERNS – Additional order requirements

In order to create a custom or exclusive pattern, the customer must supply camera-ready artwork in electronic format for the creation of the film that will be used for sample and full sized sheets. The file format specifications are:

- Software: Illustrator in AI format
- Required dimensions: 70 ½" x 128 ½" (72" x 130"), 82 ½" x 128 ½" (84" x 130") or 94 ½" x 128 ½" (96" x 130") – No bleed
- Resolution: Vectorial

Drawings must include specifications. If a pattern is required on both faces of the glass, two drawings must be submitted, each of them indicating how the pattern should be positioned. Opaque etched areas, lighter etched areas and non-etched areas must also be well identified to ease process and limit margin of error. Please contact Customer Service for more details.

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HOW TO GET LEED POINTS WITH WALKER TEXTURES® PRODUCTS

Green design not only makes a positive impact on public health and the environment, it can also reduce operating costs and enhance building spaces and surroundings.

LEED fits into this initiative by providing rating systems that are voluntary and based on generally accepted energy and environmental principles.

The LEED rating systems are developed by the U.S. Green Building Council (USGBC) committees, in adherence with USGBC policies and procedures guiding the development and maintenance of rating systems. They are applicable to new commercial construction and major renovation projects.

Under the LEED rating system, only projects are rated. There is no rating or certification system for raw materials or suppliers thereof. However, Walker Glass Company Ltd. can help users of our products, and more specifically building owners; get LEED points.

To find out which LEED credits our acid-etched glass, acid-etched mirror and unetched mirror products can contribute to, please consult page 8 of the following environmental data sheets:

- Environmental Data Sheet – Acid-etched Glass
- Environmental Data Sheet – Acid-etched Mirror and Unetched Mirror

To request a copy of an environmental data sheet or for more information please contact your sales representative or our customer service department.

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OUR COMMITMENT TO SUSTAINABLE DESIGN - ENVIRONMENTAL PRODUCT DECLARATION

Walker Glass is proud to be the first to publish a third-party-verified environmental product declaration on acid-etched glass as well as on acid-etched mirror and unetched mirror.

Walker is fully committed to the diligent protection of both the environment and the health and safety of its workers and its customers' workers. This commitment is one of transparency regarding our practice and selection of materials. It is our small contribution towards building a better tomorrow for generations to come.

Available on demand:

EPD - Environmental Product Declaration:

- On acid-etched glass
- On acid-etched mirror and unetched mirror
- Bird-friendly glass

HPD® – Health Product Declaration®:

- On acid-etched glass
- On acid-etched mirror

In compliance with CAN/CSA ISO 14025

Also available

- Environmental Data Sheet – Acid-etched Glass
- Environmental Data Sheet – Acid-etched Mirror and Unetched Mirror
- Environmental Data Sheet – Bird Friendly Glass

To request a copy of the above-mentioned documents or for more information please contact your sales representative or our customer service department.

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WALKER MIRROR STANDARD SIZE AVAILABILITY

Sizes	Clear Mirror							
	3mm		4mm		5mm		6mm	
	BK	CS	BK	CS	BK	CS	BK	CS
36 X 84								
36 X 96		72 hrs			48 hrs	✓		
36 X 100							✓	✓
36 X 120					48 hrs	5 days	✓	5 days
36 X 130					48 hrs	5 days		
36 X 144							48 hrs	5 days
42 X 100							✓	5 days
42 X 120					48 hrs	72 hrs	✓	✓
42 X 130					48 hrs	5 days	48 hrs	5 days
48 X 60					48 hrs	✓		
48 X 72	48 hrs	72 hrs	48 hrs	72 hrs	48 hrs	72 hrs	48 hrs	72 hrs
48 X 84		✓	48 hrs	72 hrs				
48 X 96	✓	✓ /CSP			✓	✓		
48 X 100					48 hrs	72 hrs	✓	✓
48 X 120					48 hrs	72 hrs	✓	✓
48 X 130	48 hrs						48 hrs	5 days
49 X 96			✓	✓				
60 X 84					48 hrs	5 days	48 hrs	5 days
60 X 96					48 hrs	5 days		
60 X 100							✓	✓
60 X 120							✓	✓
65 X 72					48 hrs	72 hrs		
65 X 84	48 hrs	5 days			48 hrs	5 days		
65 X 96	48 hrs	72 hrs	48 hrs	72 hrs	48 hrs	72 hrs	48 hrs	72 hrs
72 X 96	✓	72 hrs			✓	✓		
72 X 100					✓	✓	✓	✓
72 X 120					✓	48 hrs	✓	✓
72 X 130					✓	5 days		
72 X 144							✓	5 days
84 X 100							✓	5 days
84 X 120					✓	✓	✓	✓
84 X 130	✓	48hrs			✓	5 days		
84 X 144								
96 X 120					✓	5 days		
96 X 130	✓	48hrs	✓	48 hrs	✓	48 hrs	✓	✓
96 X 144	✓	72 hrs	✓	72 hrs				
100 X 120							✓	
100 X 144					✓		✓	

Stock	✓
Block	BK
Case	CS
1/2 Case	CSP

Black Mirror	Bronze / Grey Mirror			Ultra-Clear Mirror		
6mm*	5mm	6mm*	3mm	5mm	6mm	
✓	✓	✓	✓	10 days	✓	
					✓	

* 6mm Bronze/Grey and black are available in 1/2 block
 Note: Other mirror tints also available on demand in full block

* For products with a blank box, please contact customer service for availability

March 2020

For cases add \$ / ft ² : 3mm = 5 cents; 4mm = 6 cents ; 5mm = 8 cents; 6mm = 10 cents; Same for split (48h,72h)

Walker Glass Company Ltd.

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